

### Assembly Guide

Thank you for purchasing an ALWAYS Bikes electric bicycle. We are proud to provide a quality product that will provide an un-paralleled ownership and riding experiences for years.

Please read and understand all key documents in the Owners Tool Box.

This is your Assembly Guide. If you have any questions or concerns during this process please reach out. This is very important for safety and performance and failure to assembly correctly could cause damage to the bike but more importantly injury or death to you. Be Cautious.

Please refer to ALWAYS Bikes Online Support.

eBliss Global, Inc. dba ALWAYS BIKES

https://www.ALWAYSBikes.com/support

eMail questions to support@alwaysbikes.com

Call Toll Free at 888-341-6450







## ASSEMBLY GUIDE



# ASSEMBLY GUIDE

### Un-Boxing & Assembly Steps

- 1. Unpack Bike and Stabilize
- 2. Open Small Parts Box
- 3. Handlebar
- 4. Seat
- 5. Front Fender
- 6. Front Wheel and Brake
- 7. Pedals
- 8. Adjustments
- 9. Folding Mechanism
- 10.Battery Removal
- 11.Battery Charging-Off eBike
- 12.Battery Charging-On eBike
- 13.Specifications
- 14.Anatomy
- 15.Geometry



### Small Parts Box





## ASSEMBLY GUIDE

### 2. Handlebar

- a) Lift bar and secure to steer tube
- b) Secure Handlebar in stem with Allen tool
- c) Use the 2 bolts on the stem to align front wheel-ensure secure





1. Use hex tool to loosen 2 bolts on head piece



2. Rotate head piece 180 degrees to face forward and retighten 2 bolts.



3.Use hex tool to loosen screws from fasteners



4.Centering the position of handlebar.



5.Fastening the four handlebar screws



6. Rotate the handlebars to a comfortable position and tighten the screws



7. Loosen headlight band (2mm hex) & attach near center of handlebars. The offset of the bracket will permit centering of the headlight..



8.Loosen screw (2mm hex) on computer display band & rotate the display upward to a comfortable viewing angle

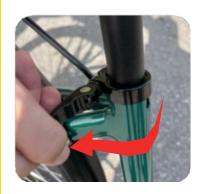


## ASSEMBLY GUIDE

### 4. Seat & Seat Post

- a) Open QR Lever
- b) Place Seat Post in Seat Tube
- c) Align seat for height and tilt





1. Open the clamp lever on the seat tube



2 Adjust the height & rotate the seat to a comfortable position.



3. Finally lock the clamp.



4. Further forward & back adjustments can be made by loosening the 6mm hex bolt under the saddle.



## ASSEMBLY GUIDE

### 5. Fender- Front

- a) Secure Fender Bolt on front of fork
- b) Secure fender leg struts on fork drop out- Tighten and Secure









1.Fixing the front mudguard to the fork with screw



2.Fixing the mudguard sticks



3.Fixing the mudguard sticks



4.Mudguard sticks with adjustable length

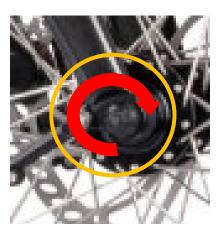


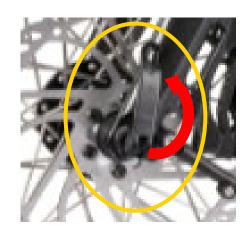
# ASSEMBLY GUIDE

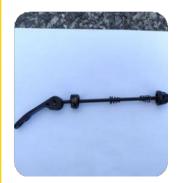
### 6. Front Wheel & Front Brake

- a) Remove Disc Brake Block
- b) Align wheel axel and disc rotor for proper fit
- c) Properly tighten and secure the Quick Release lever to CLOSED position









1.Locate Front Skewer and Remove Disc Brake Block



2A.Align wheel in drop outs and ensure rotor is aligned in brake 2B. Slide QR thru axel



3.Install the quick release and nut,then tighten well.



4. Tighten the QR Skewer with the lever moving towards the center of the bike. Make sure this is tight and secure

#### ALWAY5

ASSEMBLY GUIDE

### 7. Pedals

a) Use enclosed wrench to install, tighten and secure each pedal NOTE pedals are labeled R (right or drive side) of L (left or NON drive side) Do not cross thread and ensure secure and tight





1.This bike provides convenient accessories, please Check the L and R marks on pedals.



2.Take wrench from toolbox.



3.R means it should be installed in right side/Drive Side L means it should be installed on the left / Non-Drive Side



4.Tighten the nut counterclockwise.





### NOTES

Your NEW Always Anywhere folding bike has a number KEY SAFTEY AREAS Please ensure that all areas are tight, safe and secure. If you are having questions or are unsure of safety features, contact us prior to any ride.



### Double Check to ENSURE SAFE TO

- ✓ All Items are Aligned and Tight & Secure
- ✓ You have adjusted the bike to fit you & your riding style
- ✓ Front Wheel- QR Skewer Tight, Secure & Engaged
- ✓ Handlebar Stem- Tight, Secure & Engaged
- ✓ Handlebar- Tight, Secure & Engaged

- Pedals- Folding are properly extended & tight secure
- ✓ Seat Post Clamp QR Tight, Secure & Engaged
- ✓ All BOLTS are Tight & Secure
- ✓ Brakes engage & are safe to stop
- ✓ Battery is CHARGED
- ✓ You RESPONSIBLE to KNOW & UNDERSTAND the features & benefits are prepared to enjoy the ride!
- ✓ ALWAYS WEAR a Helmet for SAFETY!



# ASSEMBLY GUIDE

### 10. Battery Removal







3.Hold battery carefully and lift out



4.Insert the battery in reverse steps

### 11. Charging Battery off the eBike



1.Take out the battery.



2.You can take battery to your company or home to charge it.



3.Plug one end of the charger into the battery & the other end into power supply.



4,Red light shows the battery is charging, green light is full.

### 12. Charging Battery on eBike



1.Take out the battery charger.



2 Charger hole in on the left side of the frame and near the folde.



3.Plug the charger into power supply.



4,Red light shows the battery is charging, green light is full.



Assembly Guide